INNER HANDLE UNIT SM/SERVO

Production of bags with flat handle for TRIUMPH block bottom bag machine
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Technical data

- Handle system height Position a up to 175 mm (6.89") *
- Handle excess Position b up to 95 mm (3.74") *
- Handle width Position c 110 mm (4.33")
- Handle tape width Position d 18 mm (0.71")
- Handle tape length 350 mm (13.78") – 450 mm (17.72")
- Handle paper Kraft paper
  - 3-layer folded 100–140 g/m²
  - 5-layer folded 70–90 g/m²
- Handle paper width 45 mm (1.77") and 80 mm (3.15")
- Reinforcement patch width Position e 180 mm (7.09")
- Reinforcement patch length Position f 70 mm (2.76")
- Reinforcement patch paper Kraft paper

Innovations
- Continuous servo technology
- Settings on the machine can be altered during production
- Extremely short change over time

Optional equipment
- Laminating unit for 2 layer bags

Format range SM (flat handle)

- Bag width 180 mm 180 mm (7.09") – 460/540 mm (18,11/21.26")
- Cut-off length 270 mm 270 mm (10.63") – 770 mm (30.31")
- Paper width max. 1320/1500 mm (51.97/59.06")
- Max. distance handle center – handle center 670 mm (26.38")
- Min. distance handle center – handle center 250 mm (9.84")